10/577392

APZOROSOPETIMO 27 APR 2006

IN THE CLAIMS

- 1. (Original) Fire resistant polyolefin blends which comprise of a blend of (i) a polyolefin base polymer (ii) melamine or its derivative (iii) a flame retardant and (iv) a compatibilizer all put together constitute 100 wt% of the blend.
- 2. (Original) Blends as claimed in claim 1, wherein the said polyolefin comprises polypropylene homopolymer, polyethylene, more preferably a high density polyethylene, random as well as block copolymers of propylene and ethylene.
- 3. (Original) Blends as claimed in claim 1, wherein the said polyolefin polymer has a melt flow index in the range of 12 to 40 g/10 min. when tested at 230°C at 2.16 kg load (according to ASTM D 1238).
- 4. (Original) Blends as claimed in claim 1, wherein the said melamine derivative is selected from melamine cyanurate or melamine phosphate.
- 5. (Currently Amended) Blends as claimed in claims 1 to 4 claim 1, wherein the said melamine or its derivative is present in the concentration range 10 to 50 wt%.
- 6. (Currently Amended) Blends as claimed in claims 1 to 5 claim 1, wherein the said flame retardant is selected from magnesium hydroxide and/or aluminum trihydroxide, zinc borate and ammonium phosphate.
- 7. (Currently Amended) Blends as claimed in claims 1 to 6 claim 1, wherein the said flame retardant is present in the concentration range of 2 to 10 wt%.
- 8. (Currently Amended) Blends as claimed in claims 1 to 7 claim 1, wherein the said compatibilizer comprises a maleic anhydride grafted polypropylene (MAH-g-PP) or an organo silane.

- 9. (Currently Amended) Blends as claimed in claims 1 to 8 claim 1, wherein the said compatibilizer is present in an amount from 0 to 10-wt%.
- 10. (Curerntly Amended) Blends as claimed in any preceding claim claim 1, wherein a processing aid such as a fluoroelastomer is present in the concentration range of 1 to 2 wt% over and above the total blend.
- 11. (Currently Amended) Blends as claimed in above claims claim 1, wherein an antioxidant is present in the concentration range of 0-3 wt% over and above the total blend.
- 12. (Original) A process for preparation of fire-resistant polyolefin blends, which comprise melt mixing of a polyolefin, melamine or its derivative, a flame retardant and a compatibilizer in a Buss co-kneader or a twin screw extruder.
- 13. (Original) A process as claimed in claim 12, wherein the said polyolefin comprises a polypropylene homopolymer, polyethylene, more preferably a high-density polyethylene, random as well as block copolymers of propylene and ethylene.
- 14. (Original) A process as claimed in claim 12, wherein the said polyolefin polymer has a melt flow index in the range of 12 to 40 g/l0 min, when tested at 230°C at 2.16 kg load (according to ASTM D 1238).
- 15. (Currently Amended) A process as claimed in any one of claims 12 to 14 claim1, wherein the said melamine derivative is selected from melamine cyanurate or melamine phosphate.
- 16. (Currently Amended) A process as claimed in any one of claims 12 to 15 claim 1, wherein the said melamine or its derivative is present in the concentration range 10 to 50 wt%.
- 17. (Currently Amended) Processes as claimed in any one of claims 12 to 16 claim 1, wherein said flame retardant is selected from magnesium hydroxide and/or aluminum trihydroxide, zinc borate and ammonium phosphate.

- 18. (Currently Amended) A process as claimed in any one of claims 12 to 17 claim 1, wherein the said flame retardant is present in the concentration range of 2 to 10 wt%
- 19. (Currently Amended) A process as claimed in any one of claims 12 to 18 claim 1, wherein the said compatibilizer comprises a maleic anhydride grafted polypropylene (MAH-g-PP) or an organo silane.
- 20. (Currently Amended) A process as claimed in any one of claims 12 to 19 claim 1, wherein the said compatibilizer is present in an amount from 0 to 10-wt%.
- 21. (Currently Amended) A process as claimed in any one of claims 12 to 20 claim 1, wherein said melt mixing is carried out at a temperature in the range of 180 to 250°C in a Buss co-kneader or a twin screw extruder.
- 22. (Original) A process as claimed in claim 21, wherein said kneader/extruder speed is 50 to 100 rpm.
- 23. (Currently Amended) An article of manufacture whenever made of a fire-resistant polypropylene blend as claimed in any one of claims 1 to 11 claim 1.